

Nalco Docket No. 7777
Customer No. 00049459

CLAIMS

Please amend the claims as follows.

1. (Currently amended) A belt conditioning apparatus for a press section prior to a dryer section of a papermaking process for a continuous belt having a water impermeable surface and a face-side roll that contacts the water impermeable surface, the belt traveling continuously in a paper machine, the apparatus comprising: a chemical shower placed proximate to the face-side roll in the press section prior to a dryer section of a papermaking process and on the same side of the face-side roll, the shower operable to spray either one or more types of conditioning chemicals, water, or a combination thereof on the water impermeable surface of the continuous belt or the face-side roll.

one or both the upstream and downstream sides of each roll 58 and 62 is conditioned.

2. (Original) The belt conditioning apparatus of Claim 1, wherein the chemical is based on a neutral, acidic or alkaline formula.

3. (Original) The belt conditioning apparatus of Claim 1, wherein the chemical is selected from the group consisting of: (i) anionic, nonionic and amphoteric surfactants; (ii) solvents including glycol ethers, D-limonene and low molecular weight alcohols; (iii) aliphatic and aromatic hydrocarbon solvents; (iv) acid-based cleaners including mineral acids, hydrochloric acid, sulfuric acid, organic acids, citric acid, glycolic acid and alkyl sulfonic acids; (v) corrosion inhibitors including filming amines and chelators; (vi) alkaline cleaners including hydroxides, silicates and inorganic phosphates; and (vii) any combination or derivative thereof.

4. (Original) The belt conditioning apparatus of Claim 1, wherein the shower is an oscillating shower, a doctor blade shower, a high pressure shower or any combination thereof.

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5. (Original) The belt conditioning apparatus of Claim 1, wherein the shower operates additionally with water, and which includes a doctor blade positioned operably relative to the high pressure shower.
6. (Original) The belt conditioning apparatus of Claim 5, which includes a backing roll placed on the backside of the belt, the backing roll operable to provide an adequate counteracting force against the doctor blade.
7. (Original) The belt conditioning apparatus of Claim 1, wherein the shower is placed directly before or directly after the face-side roll with respect to the direction of travel of the belt.
8. (Original) The belt conditioning apparatus of Claim 1, wherein the shower is a first shower placed before the face-side roll and which includes a second shower placed after the face-side roll with respect to a direction of travel of the belt.
9. (Original) The belt conditioning apparatus of Claim 8, wherein the second shower sprays: (i) the same conditioning chemical; (ii) a different conditioning chemical; or (iii) water onto the water impermeable surface.
10. (Original) The belt conditioning apparatus of Claim 1, wherein the face-side roll is a first face-side roll and the shower is a first shower, wherein the belt is contacted by a second face-side roll, and which includes a second shower placed proximate to the second face-side roll.
11. (Original) The belt conditioning apparatus of Claim 10, wherein the second shower sprays: (i) the same conditioning chemical; (ii) a different conditioning chemical; or (iii) water onto the water impermeable surface.
12. (Original) The belt conditioning apparatus of Claim 1, which includes a face-side driven roll positioned against the water impermeable surface.

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13. (Original) The belt conditioning apparatus of Claim 12, wherein the face-side driven roll includes at least one feature selected from the group consisting of: (i) being positioned before the face-side roll; (ii) being driven at a different speed than the belt; and (iii) being conditioned with at least one of a doctor blade and a chemical shower.

14. (Original) The belt conditioning apparatus of Claim 12, wherein the face-side driven roll is conditioned with a chemical selected from the group consisting of: (i) low molecular weight polyamines; (ii) low molecular weight polyamines in combination with nonionic surfactants including ethoxylated alcohols and cationic surfactants and quaternary ammonium compounds; (iii) aliphatic organic solvents including kerosene, iso-paraffins and mineral oil; (iv) organic solvents in combination with nonionic surfactants including silicone-based surfactants and anionic surfactants including phosphate esters and fatty acid salts; (v) dispersants including naphthalene-formaldehyde condensates, naphthalene sulfonates and alkanolamides; and (vi) any combination or derivative thereof.

15. (Original) The belt conditioning apparatus of Claim 1, which includes a backing roll placed on an opposite side of the belt from the face-side roll, the backing roll creating a press nip with the face-side roll.

16. (Original) The belt conditioning apparatus of Claim 1, which includes a doctor blade positioned against the impermeable surface of the belt and a backing roll operable to provide an adequate counteracting force against the doctor blade.

17. (Currently amended) A paper machine comprising: a press section operable to mechanically press moisture from a fibrous web; a dryer section operable to evaporate moisture from the web; a continuous belt operable with at least one of the that passes through the press section prior to a dryer section and the dryer section, the belt having a water impermeable surface, a face-side roll in the press section that contacts said water-impermeable surface; and a chemical shower placed proximate to the face-side roll in the

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press section and on the same side of the face-side roll, the shower operable to spray either one or more types of conditioning chemicals, water, or a combination thereof on the water impermeable surface or the face-side roll.

18. (Original) The paper machine of Claim 17, wherein the fibrous web is of a type selected from the group consisting of: a paper web and a paperboard web.

19. (Original) The paper machine of Claim 17, wherein the water impermeable surface is located on a face-side of the belt or on a backside of the belt.

20. (Original) The paper machine of Claim 17, which includes a face-side roll that contacts the water impermeable surface, and wherein the shower is located directly before, adjacent to or directly after the face-side roll with respect to a direction of travel of the belt.

21. (Original) The paper machine of Claim 17, wherein the chemical is selected from the group consisting of: (i) anionic, nonionic and amphoteric surfactants; (ii) solvents including glycol ethers, D-limonene and low molecular weight alcohols; (iii) aliphatic and aromatic hydrocarbon solvents; (iv) acid-based cleaners including mineral acids, hydrochloric acid, sulfuric acid, organic acids, citric acid, glycolic acid and alkyl sulfonic acids; (v) corrosion inhibitors including filming amines and chelators (EDTA, DPTA); (vi) alkaline cleaners including hydroxides, silicates and inorganic phosphates; and (vii) any combination or derivative thereof.

22. (Original) The paper machine of Claim 17, wherein the belt is operable to transfer the web from the press section to the dryer section.

23. (Cancelled)

24. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a

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continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, which includes spraying the chemical onto the impermeable surface at a place where the surface contacts a face-side roll.

25. (Original) The belt conditioning method of Claim 24, which includes supporting the face-side roll from an opposite side of the belt from the roll.

26. (Original) The belt conditioning method of Claim 24, which includes spraying the belt immediately before and immediately after of the face-side roll with respect to a direction of travel of the belt.

27. (Original) The belt conditioning method of Claim 24, which includes using different chemicals to spray the belt at the input and return sides, respectively, of the face-side roll.

28. (Original) The belt conditioning method of Claim 24, which includes spraying the conditioning chemical directly onto the face-side roll.

29. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, which includes doctoring/wiping the belt with at least one member and placing a backing roll behind the belt to provide an adequate counteracting force against the member.

30. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a

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continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, which includes spraying the conditioning chemical onto a face-side of the belt at multiple locations.

31. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, wherein the conditioning chemical is a first chemical and which includes the step of spraying a second different conditioning chemical onto the impermeable surface of the belt.

32. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, wherein the conditioning chemical is a first chemical and which includes the step of spraying a second different conditioning chemical onto the belt that aids in removing residue from the first chemical.

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33. (Previously presented) A paper machine belt conditioning method comprising the steps of: spraying a conditioning chemical onto a water impermeable surface of a continuous rotating belt at a location where a fibrous web that travels with the belt has been pulled away from the belt so that deposits: (i) can be removed from the impermeable surface of the belt or (ii) are prevented from accumulating on the belt when the surface is remated with a portion of the fibrous web, which includes the step of dewatering the impermeable surface with at least one member.

34. (Original) The belt conditioning method of Claim 33, wherein the member is selected from the group consisting of: a doctor blade, a felt roll and a suctioning device.